



**Large model C:**

Material: Steel

Shaft length incl. drill 550mm/shaftdiameter 20 mm with 5/8" connection for hole drill

Adapter 1" BSP

Holedrill: 22,4mm

**Small model B:**

Shaft length incl. drill 520mm/shaftdiameter 16mm with M12 connection for standard drill

Adapter 1/2" BSP

Standard spiral drill 14 mm

Clamp Saddle Material specification:



RVS316/A2 fully passivated (welding, branch socket and locknuts )

Studs have PTFE coatings

Gasketlayer of NBR.

Pressure rating: PN10

Temperature class: -10°C...+90°C

Application: compressed air, nitrogen and water

Torque on steel pipes: M10,M12,M14= 70Nm and M16- 120Nm



Picture 1: Marking the drilling place



Picture 2: Mounting of a clamp



Picture 3: Placing the drill



Picture 4: Ready for drilling